

USER MANUAL

Operation process:

- a) Connect the power (230V 500Hz) turn on the power switch, the machine start to heat, and the roller become hot.
- b) You can set the machine temperature according to the pouch film thickness, if you are not clear what the temperature should to be at your film thickness, should first set the temperature in the low position, after heating 3 minutes, when the working light on, and wait for 1 minutes again, the working light will be change between in on and off, and then you can laminating the item.
- c) Put the item in the pouch film, put the closed end film first in the machine, the item will go into the machine and it will come out at the back of the machine several seconds later.
- d) When the film into the machine, you find the card in the pouch film skew, you can press the BACK button, and the pouch film will be back, and then you can put the card again

Laminating Temperature:

When at the room temperature, we suggest the following,

FILM THICKNESS	TEMPERATURE
50 mic	100
80 mic	110
100 mic	120
125 mic	130
150 mic	140
175 mic	150
200 mic	160

But we also should adjust the temperature according to the pouch film size, material and so on, if the temperature is low, and the laminating item is not clear, we can increase the temperature; if the temperature is high, pouch film has wrinkle, you can reduce the temperature.

Notice:

01. Put the machine at the dry and clear place, should be far away from the flammable item.
02. Do not let the water into the machine, do not put some item on the machine when working.
03. For your safe, please connect the machine in the ground line.
04. When turn off machine, please set the machine in 100 degree, wait for 2 minutes and then cut off the power, this can avoid the roller stop running suddenly, and lead to the roller some place to be too hot
05. Do not repair the machine when power connecting.
06. Please clear the roller with the soft cloth in alcohol, could not use the benzene and other thinner, could not use metal tool.
07. Do not first put the unseal end pouch film into the machine, this will lead the pouch film to be rumple or the pouch film will enwind the rollers.
08. When inset the pouch film, should put the pouch film between the two input lines.